

## Ronafix Pre-packed Screed 25mm+

Bonded & unbonded polymer modified screed and screed repair mortar



### FEATURES

- factory packed for consistent high quality
- ready for foot traffic after 24 hours
- rapid drying—ready for most floorings after 10 days @ 50mm thick
- typically to be covered with floorings
- bonded screeds from minimum 25mm thickness
- unbonded and floating screeds from minimum 35mm thickness
- compatible with underfloor heating systems
- excellent resistance to passage of water and water vapour

### Description

Ronafix Pre-packed Screed 25mm+ is supplied as a pre-packed, two component, ready to use mortar for laying floor screeds. Ronafix Pre-packed Screed 25mm+ is supplied complete with all the correct dry components in a bag and a bottle of polymer gauging liquid. Ronacrete Standard Primer two part polymer cement bonding agent is required for bonded screed applications.

### Uses

Ronafix Pre-packed Screed 25mm+ is used to lay new screeds as thin as 25mm for light duty bonded and 35mm unbonded or floating applications. Screed thickness should be increased for medium to heavy duty use, Excellent adhesion can be achieved to suitably prepared surfaces and the screed is resistant to water, frost, and medium to heavy wear when covered with a floor finish.

### Physical Properties

Note that the following data is based on laboratory tests conducted at 20°C. Cubes, tested at 28 days, are 100mm and air cured. Results shown are typical laboratory strengths achieved by casting and curing cubes in ideal working conditions; site strengths will be lower.

#### Typical Compressive Strength

1 day	> 15N/mm <sup>2</sup>
7 days	> 30N/mm <sup>2</sup>
28 days	> 40N/mm <sup>2</sup>

#### Typical Tensile Strength

7 days	≥ 3.0N/mm <sup>2</sup>
28 days	≥ 4.0N/mm <sup>2</sup>

#### Typical Flexural Strength

7 days	≥ 7.0N/mm <sup>2</sup>
28 days	≥ 9.0N/mm <sup>2</sup>

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**Yield** A 25kg pack will yield approximately 0.011m<sup>3</sup> or 1m<sup>2</sup> per 11mm of thickness.

### Instructions for Use

#### Preparation

The substrate to which Ronafix Pre-packed Screed 25mm+ is to be bonded must be structurally sound and stable. Minimum compressive strength should be 25N/mm<sup>2</sup> and minimum pull-off strength should be 1.5N/mm<sup>2</sup>. Surfaces should be vacuum shot blasted, planed or scabbled to expose aggregate, remove laitance and provide a mechanical key. All grease and oil must be removed. Dust, debris and loose material must be removed by vacuuming. Any defect or weakness in the substrate may result in failure of the topping or screed applied to it. The recommendations given in BS8204-3 section 7 should be followed, to assess the suitability of the substrate and ensure the performance of the topping. When repairing concrete with Ronafix Pre-packed Screed 25mm+, repair perimeters must be saw cut and the concrete scabbled as required, to allow the minimum depth of mortar to be placed throughout.

#### Wetting

The prepared surfaces must be thoroughly wetted with clean water. Very porous surfaces may require soaking for up to 24 hours. All surplus water must be removed before the primer is applied.

#### Priming

Brush apply a coat of Ronacrete Standard Primer to the damp surface immediately before applying Ronafix Pre-packed Screed 25mm+. Mix the primer thoroughly and apply evenly over the surfaces ensuring total and uniform coverage taking care to avoid ponding. Only prime an area of floor which can be covered by the mortar within the working time of the primer. The coverage rate of Ronacrete Standard Primer is 1.5-2m<sup>2</sup> per kg. Note that the primer must not be allowed to dry. Dry primer must be thoroughly abraded and reapplied.

#### Mixing

Ronafix Pre-packed Screed 25mm+ must be mixed by forced action mixer (e.g. CreteAngle, Baron or similar) or high powered, slow speed drill and suitable spiral paddle (MR4 or similar) for approximately 3 minutes, shorter mixing times will not fully disperse the components and workability will be reduced. Free fall mixers **must not** be used. Once mixed the mortar should be used as quickly as possible.

#### Placing

As soon as the mortar is mixed, it should be applied to wet/tacky primer, fully compacted, ruled and closed with a float or trowel. Avoid overworking the surface, this will increase the tackiness of the mortar. The float should be regularly washed, to prevent build up of polymer/cement paste. Joints should be formed in the floor screed/topping in line with movement joints and bay joints; on suspended floors, joints should be positioned over slab supports to accommodate movement. For further information refer to BS8204-3.

#### Curing

As soon as possible after finishing the surface, cure with Ronacrete Curing Membrane. Alternatively use tight fitting polythene, to be left in place for at least

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<b>Instructions for Use (continued)</b>	24 hours, to prevent rapid moisture loss from the surface. The use of Ronacrete Curing Membrane is preferred, because curing may commence immediately after trowelling is complete. Early application of curing membrane is particularly important when the surface is exposed to sunlight and/ or drying winds.
<b>Using the Surface</b>	Ronafix Pre-packed Screed 25mm+, toppings and repairs can typically receive foot traffic after 24 hours and heavy traffic after 3-5 days at 20 <sup>0</sup> C. Allow more time in cold conditions.
<b>Laying Floor Finishes</b>	Floor finishes, including resilient flooring, tiles and resin coatings/ screeds may typically be laid after 10 days air curing at 50mm thickness, 20 <sup>0</sup> C and 60-65% relative humidity. Measure screed RH with a hygrometer in accordance with Annex A (normative) of BS 8203 Dampness testing.
<b>Working Temperatures</b>	Ronafix Pre-packed Screed 25mm+ can be used in most weather conditions and in a wide temperature range, typically from +5°C to 25°C. Note that at high ambient temperatures the working time of the mix will be reduced; it will be increased at lower temperatures.
<b>Shelf Life and Storage</b>	Ronafix Pre-packed Screed 25mm+ should be stored unopened between 5°C and 25°C in dry warehouse conditions and out of direct sunlight. In these conditions shelf life is approximately 6 months.
<b>Health and Safety</b>	Ronafix Pre-packed Screed 25mm+ contains Portland cement; protective clothing, such as goggles, masks, overalls and gloves is recommended, to prevent any effect from prolonged skin contact, inhalation or ingestion. In the event of skin contact, wash with soap and water. Seek medical advice if irritation or pain occurs. In the event of eye contact, irrigate with plenty of clean water and seek immediate medical advice. In the event of ingestion, do not induce vomiting. Seek immediate medical advice.
<b>Site Attendance</b>	When on site Ronacrete representatives are able, if asked, to give a general indication of the correct method of installing a Ronacrete product. It is important to bear in mind that Ronacrete Ltd is a manufacturer and not a contractor and it is therefore the responsibility of the contractor and his employer to ensure he is aware of and implements the correct practices and procedures to ensure the correct installation of the product. Liability for correct installation lies with the contractor and not with Ronacrete Ltd.



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Ronacrete Ltd, Flex Meadow, Harlow Essex, CM19 5TD, UK  13
<b>BS EN 13813</b>  <b>Floor Screed</b>
<b>Product: Ronafix Pre-packed Screed 25mm+</b> <b>Reaction to Fire: A2-s1,d0</b> <b>Release of Corrosive Substances: None</b> <b>Capillary Water Absorption: &lt; 0.40kg / m<sup>2</sup> . min0.5</b> <b>Compressive Strength: ≥ C40</b> <b>Flexural Strength: ≥ F5</b> <b>Wear Resistance BCA method: AR1</b> <b>Release of Dangerous Substances: Refer to Safety Data Sheet</b>

The information detailed in this leaflet is liable to modification from time to time in the light of experience and of normal product application, and before using, customers are advised to check with Ronacrete Ltd, quoting the reference number, that they possess the latest issue. Any person or company using the product without first making further enquiries as to the suitability of the product for the intended use does so at his own risk, and Ronacrete Ltd can accept no responsibility for the performance of the product, or for any loss or damage arising out of such use.